



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3255-042
Job Sheet 202619



Part No: D3255-042

Job Qty: 2 pcs

Part Name: Access Panel Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/31/19

Job Tracking No:

Due Date: 12/13/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B IPP Rev:C Removed Manufacturing of D3255-1/-2/-3 06-08-02 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Large Fab - Welded Assy-1	2 pcs	12/13/19		0.00	6.06	Large Fab - 1		
							Large Fab - 10		
							Large Fab - 2		ML Dec 12/19
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
							Large Fab - 11 (Various)		
							Large Fab - 12		
110	QC 10	2 pcs	12/13/19		0.00	0.00	QC 10 - 10		
							QC 10 - 18		
							QC 10 - 24		
							QC 10 - 43		
							QC 10 - 50		AL
							QC 10 - 58		
							QC 10 - 9		
							QC 10 - 68		
120	QC 5	2 pcs	12/13/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		



Dart Aerospace
1270 Aberdeen St
Hawkesbury, ON K6A
CANADA
TEL.: 1 613 632-5200
Email: sales@dartae
www.dartaerospace.ca

Container No: S240174



Part No: D3255-042

Job No: 202619

Serial No/Batch: S240174

Revision:

Drawn:

Plex 12/11/19 1:34 PM dart.larocque.eric

					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	BL
					QC 5 - 30	
					QC 5 - 40	
					QC 5 - 61	
					QC 5 - 81	
130 Powdercoat - 3 Grey Sand - B4B	2 pcs	12/13/19	0.00	0.10	Powdercoat - 1 - B4B	
					Powdercoat - 2 - B4B	
					Powdercoat - 3 - B4B	BL 14-17-16
					Powdercoat - 4 - B4B	
140 QC 3	2 pcs	12/13/19	0.00	0.00	QC 3 - 10	
					QC 3 - 13	
					QC 3 - 15	
					QC 3 - 17	
					QC 3 - 18	
					QC 3 - 2	
					QC 3 - 28	
					QC 3 - 3	
					QC 3 - 30	
					QC 3 - 34	
					QC 3 - 36	
					QC 3 - 41	
					QC 3 - 51	
					QC 3 - 58	DAS 58
					QC 3 - 59	DEC 17 2019
					QC 3 - 68	9-89
					QC 3 - 9	
					QC 3 - 40	
					QC 3 - 19	
					QC 3 - 43	
					QC 3 - 24	
					QC 3 - 61	
					QC 3 - 81	
150 Small Fab - 2 - B4B	2 pcs	12/13/19	0.29	1.71	Small Fab - 1 - B4B	DAS 58
					Small Fab - 2 - B4B	DEC 18 2019
					Small Fab - 3 - B4B	9-89
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	
					Small Fab - 7 - B4B	
					Small Fab - 8 - B4B	
					Small Fab - 9 - B4B	
160 QC 5	2 pcs	12/13/19	0.00	0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	DAS 81
					QC 5 - 3	DEC 19 2019
					QC 5 - 43	9-89
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					Plex 12/11/19 1:34 PM dart.larocque.eric	

					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
					QC 5 - 61	
					QC 5 - 81	
170	Packaging 3-1 - Stock - B4B	2	12/13/19	0.00 0.00	Packaging 3 - 1 - B4B	
	pcs				Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	57441
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
						Plex 12/11/19 1:34 PM dart.larocque.eric

DAS
74
9-89

DEC 23 2019

				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
180 QC 21 - SA	2 pcs	12/13/19	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	21
				QC 21 - SA - 53	9-48
DEC 23 2019					
Part Op 100 - (Weld per dwg A/R S.S. rod Batch: <u>M138974</u>) 1-Weld as per Dwg D3255 ***purge weld*** Descriptions: 110 - (QC10- Inspect visual per QSI004- ground welds) 120 - (QC5- Inspect part completeness to step on W/O) <u>M138839</u> 130 - (Grey Sandtex(Ref:4.3.5.6) per QSI005 4.3) START TIME: <u>9:15</u> <u>W.T. 320° FINISH 9:45</u> 140 - (QC3- Inspect Part Finish) 150 - (Small Fab) 1-Bond D3255-5 gasaket to d3255-042 using Dow corning adhesive as per Dwg D3255 160 - (QC5- Inspect part completeness to step on W/O) 170 - (Identify as per dwg & Stock Location: _____) 180 - QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
D3255-2	Panel	2 pcs (1 ea)	100-Large Fab - Welded Assy-1	S100782	
D3255-3	Cap	2 pcs (1 ea)	100-Large Fab - Welded Assy-1	S100876 / S238062	
D3255-5	Gasket	2 pcs (1 ea)	150-Small Fab - 2 - B4B	S169487	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Large Fab - Welded Assy-1	D3255-2	2	4	0	
	D3255-3	2	7	0	
150-Small Fab - 2 - B4B	D3255-5	2	8	0	
Part Specifications					
Specifications could not be found.					